

SERVICE BULLETIN

Refer to ICA's at https://www.beechcraft.com/customer_support/technical_publications/downloadable_data/ for Maintenance Manual Revisions.

TITLE: FLIGHT CONTROLS - FLIGHT CONTROL (GUST) LOCK INSPECTION / REPLACEMENT

SYNOPSIS OF CHANGE

This Service Bulletin has been revised to add ending serial effectivity. The first paragraph of the Description statement has been moved to the Reason statement. The Material Information table has been revised to reflect additional control lock part number information and ending serial effectivity. Although a company name change to Textron Aviation occurred, this service bulletin will revise only technical and contact information. Relevant technical changes are marked with change bars in the outside margins.

1. Planning Information

A. Effectivity

(1) Airplanes

(a) Civil

Beech Model 19 Series, Serials MB-1 through MB-722, and MB-724 through MB-905;
 Beech Model 23 Series, Serials M-3, and M-555 through M-2392;
 Beech Model 24 Series, Serials MA-1 through MA-368, MC-2 through MC-150, and MC-152 through MC-795;
 Beech Model 33 Series, Serials CD-1 through CD-981, CD-983 through CD-1304, CE-1 through CE-235, CE-249, CE-250, CE-256, CE-260, CE-264 through CE-268, CE-270 through CE-1791, and CJ-1 through CJ-179;
 Beech Model 35 Bonanza Series, Serials D-1 through D-10403;
 Beech Model 36 Bonanza, Serials E-1 through E-184;
 Beech Model A36 Bonanza, Serials E-185 through E-3629; E-3631 through E-3635;
 Beech Model G36 Bonanza, Serials E-3630, E-3636 and after;
 Beech Model A36TC Bonanza, Serials EA-1 through EA-241 and EA-243 through EA-272;
 Beech Model B36TC Bonanza, Serials EA-242 and EA-273 through EA-695;

The export of these commodities, technology or software are subject to the U.S. Export Administration Regulations. Diversion contrary to U.S. law is prohibited. For guidance on export control requirements, contact the Commerce Department's Bureau of Export Administration at <http://www.bis.doc.gov>.

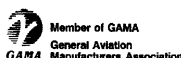
Beechcraft Corporation (BC) issues Service Information for the benefit of owners and fixed base operators in the form of two classes of Service Bulletins. The first class, Mandatory Service Bulletins (red border) includes changes, inspection and modifications that could affect safety or crashworthiness. BC also issues Service Bulletins with no red border which are designated as either recommended or optional in the compliance section within the bulletin. In the case of recommended Service Bulletins, BC feels the changes, modifications, improvements or inspections will benefit the owner/operator and although highly recommended, Recommended Service Bulletins are not considered mandatory at the time of issuance. In the case of Optional Service Bulletins, compliance with the changes, modifications, improvements or inspections is at the owner/operator's discretion.

Both classes are available on the web at <http://pubs.beechcraft.com> and mailed to:

- (a) Owners of record on the FAA Aircraft Registration Branch List and the BC Safety of Flight Information (SOFI) List.
- (b) Those having a publications subscription.

Information on Safety of Flight Information (SOFI) or subscription can be obtained through the Beechcraft Corporation Technical Manual Distribution Center (TMDC). As Mandatory Service Bulletins and Service Bulletins are issued, the Service Bulletin Master Index will be updated and available online at <http://pubs.beechcraft.com>. Warranty will be allowed only when specifically defined in the Service Bulletin and in accordance with BC Warranty Policy.

Unless otherwise designated, BC Mandatory Service Bulletins, Service Bulletins and BC Kits are approved for installation on BC airplanes in original or BC modified configurations only. BC Mandatory Service Bulletins, Service Bulletins and Kits may not be compatible with airplanes modified by STC installations or modifications other than BC approved kits.



SERVICE BULLETIN

Beech Model 50 Twin Bonanza Series, Serials H-1 through H-7, H-10, CH-12 through CH-360, DH-1 through DH-347, EH-1 through EH-70, FH-71 through FH-93, FH-95, FH-96, GH-94, GH-97 through GH-119, HH-120 through HH-149, and JH-150 through JH-176;

Beech Model 55 Baron Series, Serials TC-1 through TC-1317, TC-1319 through TC-2456, TE-1 through TE-49, and TE-51 through TE-1201;

Beech Model 56 Turbo Baron Series, Serials TG-2 through TG-94;

Beech Model 58 Baron Serials TH-1 and TH-2124;

Beech Model G58 Baron Serials TH-2125 and after;

Beech Model 58P Baron, Serials TJ-3 through TJ-497;

Beech Model 58TC Baron, Serials TK-1 through TK-151;

Beech Model 60 Duke Series, Serials P-4 through P-123, P-125 through P-596;

Beech Model 65 Queen Air Series, Serials L-1, L-2, L-6, LF-7, LF-8, LC-1 through LC-335;

Beech Model 70 Queen Air, Serials LB-1 through LB-35;

Beech Model 76 Duchess, Serials ME-1 through ME-437;

Beech Model 77 Skipper, Serials WA-1 through WA-312;

Beech Model 80 Queen Air Series, Serials LD-1 through LD-511,

Beech Model 88 Queen Air Series, Serials LP-1 through LP-26, LP-28, and LP-30 through LP-47;

Beech Model 90, A90, B90, C90, C90A, C90GT, C90GTi, and C90GTx King Air Series, Serials LJ-1 through LJ-2128;

Beech Model E90 King Air, Serials LW-1 through LW-347;

Beech Model F90 King Air, Serials LA-2 through LA-236;

Beech Model 95 Travel Air Series, Serials TD-2 through TD-721;

Beech Model 99 Airliner Series, Serials U-1 through U-239;

Beech Model 100 and A100 King Air Series, Serials B-1 through B-94, B-100 through B-204, B-206 through B-247;

Beech Model B100 King Air, Serials BE-1 through BE-137;

Beech Model 200/B200 Super King Air Series, Serials BB-2, BB-6 through BB-185, BB-187 through BB-202, BB-204 through BB-269, BB-271 through BB-407, BB-409 through BB-468, BB-470 through BB-488, BB-490 through BB-509, BB-511 through BB-529, BB-531 through BB-550, BB-552 through BB-562, BB-564 through BB-572, BB-574 through BB-590, BB-592 through BB-608, BB-610 through BB-626, BB-628 through BB-646, BB-648 through BB-664, BB-666 through BB-694, BB-696 through BB-797, BB-799 through BB-822, BB-824 through BB-870, BB-872 through BB-894, BB-896 through BB-990, BB-992 through BB-1051, BB-1053 through BB-1092, BB-1094, BB-1095, BB-1099 through BB-1104, BB-1106 through BB-1116, BB-1118 through BB-1184, BB-1186 through BB-1263, BB-1265 through BB-1288, BB-1290 through BB-1300, BB-1302 through BB-1313, BB-1315 through BB-1384, BB-1389 through BB-1425, BB-1427 through BB-1447, BB-1449, BB-1450, BB-1452, BB-1453, BB-1455, BB-1456, BB-1458 through BB-1683, BB-1685 through BB-1716, BB-1718 through BB-1720, BB-1722, BB-1723, BB-1725, BB-1726, BB-1728 through BB-2019;

Beech Model 200C/B200C Super King Air Series, Serials BL-1 through BL-23, BL-25 through BL-57, BL-61 through BL-72, BL-124 through BL-170;

Beech Model 200CT/B200CT Super King Air Series, Serials BN-1 through BN-4;

Beech Model 200T/B200T Super King Air Series, Serial BT-1 through BT-38, BB-1314;

SERVICE BULLETIN

Beech Model 300 Super King Air Series, Serials FA-1 through FA-230, FF-1 through FF-19;

Beech Model B300 Super King Air, Serials FL-1 through FL-953, FL-955 through FL-1009, FL-1011 through FL-1030;

Beech Model B300C Super King Air, Serials FM-1 through FM-65, and FN-1;

Beech Model 1900 Airliner, Serial UA-3;

Beech Model 1900C Airliner, Serials UB-1 through UB-74 and UC-1 through UC-174;

Beech Model 1900D Airliner, Serials UE-1 through UE-439;

Beech Model 2000 Starship, Serials NC-4, and NC-6 through NC-53;

(a) Military

Model A45 (T-34A, B45), Serials G-7 through G-156, and G-257 through G-306; CG-1 through CG-319; AG-1 through AG-75; JG-1 through JG-50; 34-1 through 34-125;

Model D45 (T-34B), Serials BG-1 through BG-423;

Model T-34C (34C), Serials GP-1 through GP-50;

Model T-34C, Serials GL-1 through GL-353;

Model T-34C (T-34C-1), Serials GM-1 through GM-142;

Model 50 (YL-23), Serials H-8, H-9, and H-11;

Model 50 (RU-8D), Serials RLH-1 through RLH-55;

Model D50 (RU-8D), Serials RLH-56 through RLH-95;

Model E50 (U-8D), Serials LH-96 through LH-119;

Model 95-B55B (T-42A), Serials TF-1 through TF-70;

Model 65 (U-8F, L-23F), Serials L-3 through L-5 and LF-9 through LF-76;

Model 65-A90-1 (U-21A, RU-21A, RU-21D, JU-21A, U-21G, RU-21H), Serials LM-1 through LM-141;

Model 65-A90-2 (RU-21B), Serials LS-1 through LS-3;

Model 65-A90-3 (RU-21C), Serials LT-1 and LT-2;

Model 65-A90-4 (RU-21E, RU-21H), Serials LU-1 through LU-16;

Model H90 (T-44A), Serials LL-1 through LL-61;

Model A100 (U-21F), Serials B-95 through B-99

Model A100-1 (U-21J), Serials BB-3 through BB-5;

Model A200 (C-12A/C-12C), Serials BC-1 through BC-75; BD-1 through BD-30;

Model A200C (UC-12B), Serials BJ-1 through BJ-66;

Model A200CT (C-12D, FWC-12D, C-12F), Serials BP-1, BP-7 through BP-11, BP-19, BP-22, BP-24 through BP-63;

Model A200CT (RC-12D, RC-12H), Serials GR-1 through GR-12, GR-14 through GR-19;

Model A200CT (RC-12G), Serials FC-1 through FC-3;

Model A200CT (RC-12K, RC-12P, RC-12Q), Serials FE-1 through FE-9, FE-25 through FE-36;

Model B200C (C-12F), Serials BP-64 through BP-71; BL-73 through BL-112, BL-118 through BL-123;

Model B200C (UC-12F), Serials BU-1 through BU-10;

SERVICE BULLETIN

Model B200C (UC-12M), Serials BV-1 through BV-10;
Model B200C (C-12R), Serials BW-1 through BW-29;
Model 1900C (C-12J), Serials UD-1 through UD-6.

(b) Non-FAA Approved Airplanes

Model B200CT (FWC-12D), Serials FG-1 and FG-2;
Model B200, Serials BB-1385 through BB-1388;
Model B200T, Serials BT-39 through BT-43;
Model A200CT (RC-12N), Serials FE-10 through FE-24;
Model B200C (RC-12F), Serials BU-11 and BU-12;
Model B200C (RC-12M), Serials BV-11 and BV-12.

If you are no longer in possession of the airplane, please forward this information to the present owner.

(2) Spares.

None.

B. Reason

This Service Bulletin is being issued to provide safety information once more regarding usage of unauthorized or altered flight control (gust) locks on various Beech propeller airplanes. Recurring inspection information will be contained in the inspection program for the applicable airplane Maintenance Manual.

Numerous accidents and casualties over the years have resulted from the failure of a pilot to remove an unauthorized or altered flight control (gust) lock prior to attempted takeoff. A review of the records from these accidents, dating back to 1975, has revealed that many of the accidents involved use of a make-shift control (gust) lock that was not the one provided by Textron Aviation. In some cases, a common bolt or nail had been inserted through the hole provided in the control column for the flight control (gust) lock. Such a device does not meet the requirements for flight control (gust) locks as defined in 14 CFR 23.679, which states in part: "If there is a device to lock the control system on the ground or water, (a) There must be a means to (1) give unmistakable warning to the pilot when the lock is engaged..."

C. Description

The approved Textron Aviation flight control (gust) locks, when properly installed and used in airplanes configured in accordance with the modifications established by the documents listed under References, provide a noticeable indication to the pilot that the flight control (gust) lock is installed, prevent movement of the elevator and aileron as called for in pre-flight procedures, and lock a combination of primary flight controls in positions that will preclude taxi and/or rotation. In addition, many of the approved flight control (gust) locks, when properly installed, prevent the starting of the engine. Unauthorized devices and improper installation of the approved flight control (gust) lock may not provide all these protections. Beechcraft Corporation has issued service bulletins in the past to modify the flight control columns so that the flight control (gust) locking device could only be engaged in the nose-down and/or roll input position.

SERVICE BULLETIN

D. Compliance

An Airworthiness Directive has been requested on the matter covered by this Service Bulletin.

(1) Civil Airplanes

Textron Aviation considers this to be a mandatory inspection/modification and it should be accomplished no later than the next Annual/Phase 1 Inspection, as applicable, after receipt of this Service Bulletin.

(2) Military Airplanes

For compliance information on military airplanes affected by this Service Bulletin, contact the appropriate headquarters.

E. Approval

The engineering data contained in this Service Bulletin is FAA approved.

Prior to accomplishment, owners/operators of airplanes registered in countries other than the United States shall consult with their local Aviation Regulatory Authority.

Incorporation of this Service Bulletin restores the airplane to original Type Design.

F. Manpower

The following information is for planning purposes only:

NOTE

No warranty coverage will be allowed for the inspection portion of this Service Bulletin.

Estimated man-hours: 0.5 hours

Suggested number of technicians: 1

The above is an estimate based on experienced, properly equipped technicians complying with this Service Bulletin. Occasionally, after work has started, conditions may be found that could result in additional man-hours.

G. Weight and Balance

None.

H. Electrical Load Data

Not changed.

I. Software Accomplishment Summary

Not applicable.

SERVICE BULLETIN

J. References

Date of Issue	Document	Subject/Title	Models Affected
Jan 1972	Safety Communique #1	CAUTION: Removal of Control Locks prior to Takeoff	All Models
Jun 1974	Class II Service Instructions No. 0660-155	Repositioning of the Lock Pin Hole in Control Column	33, 35, 36
Jun 1974	Class II Service Instructions No.0659-155	Relocation of the Gust Lock Pin Hole and Installation of Improved Gust Lock	55, 56TC, 58, 95
Feb 1977	Class II Service Instructions No. 0887-155	Repositioning of the Lock Pin Hole in the Control Column	65, 70, 80, 88, 90, 99, 100
Apr 1980	Class II Service Instructions No. 1136	Provision of a new Control Lock Assembly	76
Sep 1995	Mandatory Service Bulletin No. 2527	Modification of Existing Gust Lock and Provision of two Improved Gust Locks	33, 35, 36
Nov 1998	Mandatory Service Bulletin No. 27-3205	Relocation of Gust Lock Pin Hole and Provision of new Gust Lock	T-42A, 55, 56, 58, 95
Sep 2002	Mandatory Service Bulletin No. 27-3459	Flight Control Gust Lock Inspection / Replacement	All Models

K. Publications Affected

It is recommended that a note "See Service Bulletin No. 27-3459, Rev. 1" be made in the following:
Appropriate Chapter of the applicable Illustrated Parts Catalog.

L. Interchangeability of Parts

Not applicable.

M. Warranty Credit

None.

2. Material Information

A. Materials - Price and Availability

Contact information:

Textron Aviation Parts Distribution (TAPD)
7121 Southwest Boulevard
Wichita, KS 67215
USA

SERVICE BULLETIN

Domestic Phone: 1.800.835.4000 or parts@txtav.com
International Phone: 316.517.5603 or intlparts@txtav.com

B. Industry Support

Not applicable.

C. Airplanes

- (1) The following parts are required and provided at new airplane delivery. Flight control (gust) locks may be ordered through Textron Aviation-owned and Textron Aviation-Authorized Service Centers (ASC), or TAPD:

MODEL (SERIES)	FLIGHT CONTROL (GUST) LOCK PART NUMBER	APPLICABLE SERIALS
19	169-590016	MB-1 through MB-480;
19	169-590016-9	MB-481 through MB-523, MB-526, MB-534, MB-535;
19	169-590016-15	MB-524, MB-525, MB-527 through MB-533, MB-536 through MB-905, Spares for All
23	No Control Lock Installed at Time of Delivery	M-1, M-2, M-4 through M-554
23	169-590016	M-3, M-555 through M-1284
23	169-590016-9	M-1285 through M-1378, M-1383, M-1386
23	169-590016-15	M-1379 through M-1382, M-1384, M-1385, M-1387 through M-2392; Spares for All
24	169-590016	MA-1 through MA-363
24	169-590016-9	MA-364 through MA-368; MC-2 through MC-106, MC-108, MC-109, MC-110, MC-112
24	169-590016-15	MC-107, MC-111, MC-113 through MC-795; Spares for All
33	35-590127	CD-1 through CD-387
33	35-590128-1	CD-388 through CD-1304; CE-1 through CE-544, CE-547; CJ-1 through CJ-85
33	36-590013-1	CE-545, CE-546, CE-548 through CE-1791; CJ-86 through CJ-179
35	35-524190-3	D-1 through D-4865
35	35-590127-1	D-4866 through D-6841
35	35-590128-1	D-6842 through D-9704

SERVICE BULLETIN

35	36-590013-1	D-9705 through D-10403
36/A36	35-590128-1	E-1 through E-618
A36	36-590013-1	E-619 through E-1945, E-1947 through E-2103, E-2105 through E-2110
A36	106-590013-19	E-1946, E-2104, E-2111 through E-2695
A36/G36	106-590013-51	E-2696 through E-3629, E-3631 and after and Spares for the P/N 106-590013-19 Flight Control (Gust) Lock
A36TC, B36TC	35-590013-1	EA-1 through EA-319, EA-321 through EA-388
A36TC, B36TC	106-590013-19	EA-320, EA-389 through EA-530
A36TC, B36TC	106-590013-51	EA-531 through EA-695 and spares for the P/N 106-590013-19 Flight Control (Gust) Lock
A45 (T-34A, B-45)	45-524071	G-7 through G-306; CG-1 through CG-319; AG-1 through AG-75; JG-1 through JG-50; 34-1 through 34-125
D45 (T34B)	45-526026	BG-1 through BG-423
T-34C (T-34C-1, 34C)	104-524025-17	GL-1 through GL-353; GM-1 through GM-142; GP-1 through GP-50
50	50-524257	H-1 through H-11; CH-12 through CH-360; DH-1 through DH-130, DH-132 through DH-143
50	50-524257-17 and 50-521186-21	DH-131, DH-144 through DH-347; EH-1 through EH-70; FH-71 through FH-93, FH-95, FH-96; GH-94, GH-97 through GH-119; HH-120 through HH-149; JH-150 through JH-176; RLH-1 through RLH-95; LH-96 through LH-119
55	95-590011	TC-1 through TC-224
55	95-590031	TC-225 through TC-1436; TE-1 through TE-859; TF-1 through TF-70
55	58-590016-1	TC-1437 through TC-2343; TE-860 through TE-1185
55	58-590016-13	TC-2344 through TC-2430; TE-1186 through TE-1197
55	58-590016-19	TC-2431 through TC-2456; TE-1198 through TE-1201; Spares for All
56TC	95-590031	TG-2 through TG-94
56TC	58-590016-19	Spares for All
58	95-590031	TH-1 through TH-222
58	58-590016-1	TH-223 through TH-1155; TJ-3 through TJ-288; TK-1 through TK-126

SERVICE BULLETIN

58	58-590016-13	TH-1156 through TH-1315; TJ-289 through TJ-381; TK-127 through TK-146
58	58-590016-19	TH-1316 through TH-1388, TH-1390 through TH-1395; TJ-382 through TJ-435, TJ-437 through TJ-443; TK-148 through TK-150; Spares on prior aircraft
58	106-590013-19	TH-1389, TH-1396 through TH-1652; TJ-436, TJ-444 through TJ-497; TK-147, TK-151
58/G58	106-590013-51	TH-1653 and after
60	60-590012	P-4 through P-246
60	60-590012-23	P-247 through P-596; Spares for the P/N 60-590012 Flight Control (Gust) Lock
76	169-590016-15	ME-1 through ME-388
76	169-590016-17	ME-389 through ME-437; Spares for All
77	108-590010-1	WA-1 through WA-312
65, 70, 80, 88	50-590122-1	L-1 through L-6; LC-1 through LC-317; LD-1 through LD-401; LP-1 through LP-26, LP-28, LP-30 through LP-47; LF-7 through LF-76
65, 70, 80, 88	50-590122-31	LB-1 through LB-35; LC-318 through LC-335; LD-402 through LD-511
65-A90	50-590122-29	LS-1 through LS-3; LT-1 and LT-2; LU-1 through LU-16; LM-1 through LM-141
90	50-590122-1	LJ-1 through LJ-113
90	50-590122-210	LJ-114 through LJ-501
90	50-590122-33	LJ-502 through LJ-702; LW-1 through LW-202
90	50-590122-35	LJ-703 through LJ-1146, LJ-1148 through LJ-1151, LJ-1153 through LJ-1157; LL-1 through LL-61; LW-203 through LW-347
90	50-590122-39	LJ-1147, LJ-1152, LJ-1158 through LJ-1963, LJ-1965, LJ-1967, LJ-1969 through LJ-1971, LJ-1973 through LJ-1976
C90GTx	434-590001-3	LJ-1964, LJ-1966, LJ-1968, LJ-1972, LJ-1977 through LJ-2128
90	101-590016-5	LA-2 through LA-237
95	95-590011	TD-2 through TD-545
95	95-590031	TD-546 through TD-721
95	58-590016-19	Spares for All
99, 99A, A99, A99A, B99	50-590122-21	U-1 through U-49, U-51 through U-164

SERVICE BULLETIN

C99	50-590122-37	U-50, U-165 through U-239
100	50-590122-33	B-1 through B-93; BE-1 through BE-137
200	101-590016-5	BB-2 through BB-1265; BL-1 through BL-112, BL-118 through BL-126; BT-1 through BT-31; BN-1 through BN-4
200	101-590016-7	BB-1266 through BB-1324; BT-32, BT-33; BL-127 through BL-132
200	101-590016-9	BB-1325 through BB-2019; BT-34 through BT-38; BL-133 through BL-170
Military King Air Airplanes	101-590016-5, -7, or -9	BJ-, BC-, BD-, BP-, FC-, GR-, FE-, BL-, BV-, BU-, BW-, FG- Serials
300/300LW	101-590016-5	FA-1 through FA-114
300/300LW	101-590016-7	FA-115 through FA-230; FF-1 through FF-19
B300	101-590016-9	FL-1 through FL-1030; FM-1 through FM-65; FN-1
1900, 1900C	101-590016-5	UA-3; UB-1 through UB-74; UC-1 through UC-174, UD-1 through UD-6
1900D	101-590016-7	UE-1 through UE-17
1900D	101-590016-13	UE-18 through UE-439
2000	122-590011-21	NC-4, NC-6 through NC-53

Textron Aviation expressly reserves the right to supersede, cancel and/or declare obsolete, without prior notice, any parts or publications that may be referenced in this Service Bulletin.

D. Spares

Not applicable.

E. Reidentified Parts

None.

F. Tooling - Price and Availability

Not applicable.

3. Accomplishment Instructions

This Service Bulletin shall be accomplished as follows:

NOTE

Should any difficulty be encountered in accomplishing this Service Bulletin, contact Textron Aviation at 1- 800-429-5372 or 316-676-3140 or contact appropriate headquarters for military airplanes.

SERVICE BULLETIN

WARNING

Observe all Warnings and Cautions contained in the airplane manuals referenced in this Service Bulletin.

WARNING

Whenever any part of this system is dismantled, adjusted, repaired or renewed, detailed investigation must be made on completion to make sure that distortion, tools, rags or any other loose articles or foreign matter that could impede the free movement and safe operation of the system are not present, and that the systems and installations in the work area are clean.

The flight control (gust) locks provided by Textron Aviation for its products are in compliance with federal requirements to provide an unmistakable warning to the pilot when the lock is engaged.

When necessary or desirable to use flight control (gust) locks, use only the flight control (gust) lock assembly specified by Textron Aviation in this Service Bulletin for that particular airplane.

When a flight control (gust) lock assembly is used, the lock must be correctly and fully installed, including any rudder pedal locks and throttle control locks.

A. Airplane

- (1) Refer to Section 2.C. of this Service Bulletin and inspect the existing flight control (gust) lock to determine if it is the correct part number for the airplane.
 - (a) If the part number of the existing flight control (gust) lock is the correct one for the airplane, proceed to Step (2).
 - (b) If the part number of the existing flight control (gust) lock is not the correct one for the airplane, remove it from the airplane and obtain and install the correct one. The Textron Aviation approved flight control (gust) lock may be ordered through Textron Aviation-owned and Textron Aviation-Authorized Service Centers (ASC), or TAPD, in accordance with Section 2.C. of this Service Bulletin.

SERVICE BULLETIN

- (2) The following service publication documents were issued on the subject of Flight Control (gust) Locks previously. Please review the list below to determine if any of these documents are applicable to your airplane.

Date of Issue	Document	Subject/Title	Models Affected
Jan 1972	Safety Communique #1	CAUTION: Removal of Control Locks prior to Takeoff	All Models
Jun 1974	Class II Service Instructions No.0660-155	Repositioning of the Lock Pin Hole in Control Column	33, 35, 36
Jun 1974	Class II Service Instructions No. 0659-155	Relocation of the Gust Lock Pin Hole and Installation of Improved Gust Lock	55, 56TC, 58, 95
Feb 1977	Class II Service Instructions No. 0887-155	Repositioning of the Lock Pin Hole in the Control Column	65, 70, 80, 88, 90, 99, 100
Apr 1980	Class II Service Instructions No. 1136	Provision of a new Control Lock Assembly	76
Sep 1995	Mandatory Service Bulletin No. 2527	Modification of Existing Gust Lock and Provision of two Improved Gust Locks	33, 35, 36
Nov 1998	Mandatory Service Bulletin No. 27-3205	Relocation of Gust Lock Pin Hole and Provision of new Gust Lock	T-42A, 55, 56, 58, 95
Sep 2002	Mandatory Service Bulletin No. 27-3459	Flight Control (Gust) Lock Inspection / Replacement	All Models

- (3) Review the above documents applicable to your airplane as well as the airplane logbook to determine if your airplane is in compliance. Accomplish any applicable Service Bulletins or Service Instructions that have not been complied with previously.

B. Spares

Not applicable.

C. Record of Compliance

Upon completion of this Service Bulletin, make an appropriate maintenance record entry.