

## SERVICE BULLETIN

**Beech**

**TITLE: FLIGHT CONTROLS - FLIGHT CONTROL GUST LOCK INSPECTION/REPLACEMENT**

### 1. Planning Information

#### A. Effectivity

##### (1) Airplanes

##### (a) Civil

Beech Model 19 Series, Serials MB-1 through MB-722, and MB-724 through MB-905;

Beech Model 23 Series, Serials M-3, and M-555 through M-2392;

Beech Model 24 Series, Serials MA-1 through MA-368, MC-2 through MC-150, and MC-152 through 795;

Beech Model 33 Series, Serials CD-1 through CD-981, CD-983 through CD-1304, CE-1 through CE-235, CE-249, CE-250, CE-256, CE-260, CE-264 through CE-268, CE-270 through CE-1791, and CJ-1 through CJ-179;

Beech Model 35 Bonanza Series, Serials D-1 through D-10403;

Beech Model 36/A36 Bonanza, Serials E-1 and after;

Beech Model A36TC/B36TC Bonanza, Serials EA-1 and after;

Beech Model 50 Twin Bonanza Series, Serials H-1 through H-7, H-10, CH-12 through CH-360, DH-1 through DH-347, EH-1 through EH-70, FH-71 through FH-93, FH-95, FH-96, GH-94, GH-97 through GH-119, HH-120 through HH-149, and JH-150 through JH-176;

Beech Model 55 Baron Series, Serials TC-1 through TC-1317, TC-1319 through TC-2456, TE-1 through TE-49, and TE-51 through TE-1201;

Beech Model 56 Turbo Baron Series, Serials TG-2 through TG-94;

Beech Model 58 Baron, Serials TH-1 and after;

Beech Model 58P Baron, Serials TJ-3 through TJ-497;

Beech Model 58TC Baron, Serials TK-1 through TK-151;

Beech Model 60 Duke Series, Serials P-4 through P-123, P-125 through P-596;

Beech Model 65 Queen Air Series, Serials L-1, L-2, L-6, LF-7, LF-8, LC-1 through LC-335;

Beech Model 70 Queen Air, Serials LB-1 through LB-35;

Beech Model 76 Duchess, Serials ME-1 through ME-437;

Beech Model 77 Skipper, Serials WA-1 through WA-312;

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Raytheon Aircraft Company (RAC) issues Service Information for the benefit of owners and fixed base operators in the form of two classes of Service Bulletins. The first class, Mandatory Service Bulletins (red border) includes changes, inspections and modifications that could affect safety or crashworthiness. RAC also issues Service Bulletins with no red border which are designated as either recommended or optional in the compliance section within the bulletin. In the case of recommended Service Bulletins, RAC feels the changes, modifications, improvements or inspections will benefit the owner/operator and although highly recommended, Recommended Service Bulletins are not considered mandatory at the time of issuance. In the case of Optional Service Bulletins, compliance with the changes, modifications, improvements or inspections is at the owner/operator's discretion. Both classes are mailed to:

- (a) RAC Authorized Service Centers.
- (b) Owners of record on the FAA Aircraft Registration Branch List and the RAC International Owner Notification/Registration Service List.
- (c) Those having a publications subscription.

Information on Owner Notification Service or subscription can be obtained through any RAC Authorized Service Center. As Mandatory Service Bulletins and Service Bulletins are issued, temporary notification in the Service Bulletin Master Index should be made until the index is revised. Warranty will be allowed only when specifically defined in the Service Bulletin and in accordance with the RAC Warranty Policy.

Unless otherwise designated, RAC Mandatory Service Bulletins, Service Bulletins and RAC Kits are approved for installation on RAC airplanes in original or RAC modified configurations only. RAC Mandatory Service Bulletins, Service Bulletins and Kits may not be compatible with airplanes modified by STC installations or modifications other than RAC approved kits.



**Raytheon Aircraft**

**Beech  
Hawker**

**Recurring Inspection**

**SB 27-3459**

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Beech Model 80 Queen Air Series, Serials LD-1 through LD-511,  
Beech Model 88 Queen Air Series, Serials LP-1 through LP-26, LP-28, and LP-30 through LP-47;  
Beech Model 90, A90, B90, C90 and C90A King Air Series, Serials LJ-1 and after;  
Beech Model E90 King Air, Serials LW-1 through LW-347;  
Beech Model F90 King Air, Serials LA-2 through LA-236;  
Beech Model 95 Travel Air Series, Serials TD-2 through TD-721;  
Beech Model 99 Airliner Series, Serials U-1 through U-239;  
Beech Model 100 and A100 King Air Series, Serials B-1 through B-94, B-100 through B-204, B-206 through B-247;  
Beech Model B100 King Air, Serials BE-1 through BE-137;  
Beech Model 200/B200 Super King Air Series, Serials BB-2, BB-6 through BB-185, BB-187 through BB-202, BB-204 through BB-269, BB-271 through BB-407, BB-409 through BB-468, BB-470 through BB-488, BB-490 through BB-509, BB-511 through BB-529, BB-531 through BB-550, BB-552 through BB-562, BB-564 through BB-572, BB-574 through BB-590, BB-592 through BB-608, BB-610 through BB-626, BB-628 through BB-646, BB-648 through BB-664, BB-666 through BB-694, BB-696 through BB-797, BB-799 through BB-822, BB-824 through BB-870, BB-872 through BB-894, BB-896 through BB-990, BB-992 through BB-1051, BB-1053 through BB-1092, BB-1094, BB-1095, BB-1099 through BB-1104, BB-1106 through BB-1116, BB-1118 through BB-1184, BB-1186 through BB-1263, BB-1265 through BB-1288, BB-1290 through BB-1300, BB-1302 through BB-1313, BB-1315 through BB-1384, BB-1389 through BB-1425, BB-1427 through BB-1447, BB-1449, BB-1450, BB-1452, BB-1453, BB-1455, BB-1456, BB-1458 through BB-1683, BB-1685 through BB-1716, BB-1718 through BB-1720, BB-1722, BB-1723, BB-1725, BB-1726, BB-1728 and after;  
Beech Model 200C/B200C Super King Air Series, Serials BL-1 through BL-23, BL-25 through BL-57, BL-61 through BL-72, BL-124 and after;  
Beech Model 200CT/B200CT Super King Air Series, Serials BN-1 through BN-4;  
Beech Model 200T/B200T Super King Air Series, Serial BT-1 through BT-38, BB-1314;  
Beech Model 300 Super King Air Series, Serials FA-1 through FA-230, FF-1 through FF-19;  
Beech Model B300 Super King Air, Serials FL-1 and after;  
Beech Model B300C Super King Air, Serials FM-1 and after, and FN-1;  
Beech Model 1900 Airliner, Serial UA-3;  
Beech Model 1900C Airliner, Serials UB-1 through UB-74 and UC-1 through UC-174;  
Beech Model 1900D Airliner, Serials UE-1 and after;  
Beech Model 2000 Starship, Serials NC-4, and NC-6 through NC-53;

(b) Military

Model A45 (T-34A, B45), Serials G-7 through G-156, and G-257 through G-306; CG-1 through CG-319; AG-1 through AG-75; JG-1 through JG-50; 34-1 through 34-125;  
Model D45 (T-34B), Serials BG-1 through BG-423;  
Model T-34C (34C), Serials GP-1 through GP-50;  
Model T-34C, Serials GL-1 through GL-353;  
Model T-34C (T-34C-1), Serials GM-1 through GM-142;  
Model 50 (YL-23), Serials H-8, H-9, and H-11;  
Model 50 (RU-8D), Serials RLH-1 through RLH-55;

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Model D50 (RU-8D), Serials RLH-56 through RLH-95;  
Model E50 (U-8D), Serials LH-96 through LH-119;  
Model 95-B55B (T-42A), Serials TF-1 through TF-70;  
Model 65 (U-8F, L-23F), Serials L-3 through L-5 and LF-9 through LF-76;  
Model 65-A90-1 (U-21A, RU-21A, RU-21D, JU-21A, U-21G, RU-21H), Serials LM-1 through LM-141;  
Model 65-A90-2 (RU-21B), Serials LS-1 through LS-3;  
Model 65-A90-3 (RU-21C), Serials LT-1 and LT-2;  
Model 65-A90-4 (RU-21E, RU-21H), Serials LU-1 through LU-16;  
Model H90 (T-44A), Serials LL-1 through LL-61;  
Model A100 (U-21F), Serials B-95 through B-99;  
Model A100-1 (U-21J), Serials BB-3 through BB-5;  
Model A200 (C-12A/C-12C), Serials BC-1 through BC-75; BD-1 through BD-30;  
Model A200C (UC-12B), Serials BJ-1 through BJ-66;  
Model A200CT (C-12D, FWC-12D, C-12F), Serials BP-1, BP-7 through BP-11, BP-19, BP-22, BP-24 through BP-63;  
Model A200CT (RC-12D, RC-12H), Serials GR-1 through GR-12, GR-14 through GR-19;  
Model A200CT (RC-12G), Serials FC-1 through FC-3;  
Model A200CT (RC-12K, RC-12P, RC-12Q), Serials FE-1 through FE-9, FE-25 through FE-36;  
Model B200C (C-12F), Serials BP-64 through BP-71; BL-73 through BL-112, BL-118 through BL-123;  
Model B200C (UC-12F), Serials BU-1 through BU-10;  
Model B200C (UC-12M), Serials BV-1 through BV-10;  
Model B200C (C-12R), Serials BW-1 through BW-29;  
Model 1900C (C-12J), Serials UD-1 through UD-6.

(c) Non-FAA Approved Airplanes

Model B200CT (FWC-12D), Serials FG-1, FG-2;  
Model B200, Serials BB-1385 through BB-1388;  
Model B200T, Serials BT-39 through BT-43;  
Model A200CT (RC-12N), Serials FE-10 through FE-24;  
Model B200C (RC-12F), Serials BU-11 and BU-12;  
Model B200C (RC-12M), Serials BV-11 and BV-12.

If you are no longer in possession of the airplane, please forward this information to the present owner.

(2) Spares

None.

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### B. Reason

This Service Bulletin is being issued to provide safety information once more regarding usage of flight control gust locks on various Raytheon (Beech) propeller airplanes and to establish a recurring inspection to attempt to ensure continued compliance.

### C. Description

Raytheon Aircraft Company is not aware of any accident of one of its aircraft caused by a failure to remove a properly configured and properly installed flight control gust lock. However, numerous accidents and casualties over the years have resulted from the failure of a pilot to remove an unauthorized or altered flight control gust lock prior to attempted takeoff. A review of the records from these accidents, dating back to 1975, has revealed that many of the accidents involved use of a make-shift gust lock that was not the one provided by Raytheon (Beech). In some cases, a common bolt or nail had been inserted through the hole provided in the control column for the flight control gust lock. Such a device does not meet the requirements for flight control gust locks as defined in 14CFR 23.679, which states in part: "If there is a device to lock the control system on the ground or water, (a) There must be a means to (1) give unmistakable warning to the pilot when the lock is engaged..."

The approved Raytheon (Beech) Aircraft flight control gust locks, when properly installed and used in airplanes configured in accordance with the modifications established by the documents listed under References, provide a noticeable indication to the pilot that the flight control gust lock is installed, prevent movement of the elevator and aileron as called for in pre-flight procedures, and lock a combination of primary flight controls in positions that will preclude taxi and/or rotation. In addition, many of the approved flight control gust locks, when properly installed, prevent the starting of the engine. Unauthorized devices and improper installation of the approved flight control gust lock may not provide all these protections. Raytheon Aircraft Company has issued service bulletins in the past to modify the flight control columns so that the flight control gust locking device could only be engaged in the nose-down and/or roll input position.

### D. Compliance

An Airworthiness Directive has been requested on the matter covered by this Service Bulletin.

#### (1) Civil Airplanes

Raytheon Aircraft Company considers this to be a mandatory inspection/modification and it should be accomplished no later than the next Annual/Phase 1 Inspection, as applicable, after receipt of this Service Bulletin, and at each Annual/Phase 1 Inspection, as applicable, thereafter.

#### (2) Military Airplanes

For compliance information on military airplanes affected by this Service Bulletin, contact the appropriate headquarters.

### E. Approval

The engineering data contained in this Service Bulletin is FAA approved.

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### F. Manpower

The following information is for planning purposes only:

Estimated man-hours: .5 hour.

Suggested number of men: 1 man.

The above is an estimate based on experienced, properly equipped personnel complying with this Service Bulletin. Occasionally, after work has started, conditions may be found which could result in additional man-hours.

### G. Weight and Balance

None.

### H. Electrical Load Data

Not changed.

### I. Software Accomplishment Summary

Not applicable.

### J. References

Date of Issue	Document	Subject/Title	Models Affected
Jan 1972	Safety Communique #1	CAUTION: Removal of Control Locks prior to Takeoff	All Models
Jun 1974	Class II Service Instruction No. 0660-155	Repositioning of the Lock Pin Hole in Control Column	33, 35, 36
Jun 1974	Class II Service Instruction No.0659-155	Relocation of the Gust Lock Pin Hole and Installation of Improved Gust Lock	55, 56TC, 58, 95
Feb 1977	Class II Service Instruction No. 0887-155	Repositioning of the Lock Pin Hole in the Control Column	65, 70, 80, 88, 90, 99, 100
Apr 1980	Class II Service Instruction No. 1136	Provision of a new Control Lock Assembly	76
Sep 1995	Mandatory Service Bulletin No. 2527	Modification of Existing Gust Lock and Provision of two Improved Gust Locks	33, 35, 36
Nov 1998	Mandatory Service Bulletin No. 27-3205	Relocation of Gust Lock Pin Hole and Provision of new Gust Lock	T-42A, 55, 56, 58, 95

### K. Publications Affected

None.

### L. Interchangeability of Parts

Not applicable.

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## M. Warranty Credit

None.

## 2. Material Information

### A. Materials - Price and Availability

Contact a Raytheon Aircraft Authorized Service Center for information.

### B. Industry Support

Not Applicable.

### C. Airplanes

The following parts that may be required to replace missing flight control gust locks may be ordered through a Raytheon Aircraft Authorized Service Center or RAPID:

MODEL (SERIES)	FLIGHT CONTROL GUST LOCK P/N	APPLICABLE SERIALS
19	169-590016	MB-1 through MB-480;
19	169-590016-9	MB-481 through MB-523, MB-526, MB-534, MB-535;
19	169-590016-15	MB-524, MB-525, MB-527 through MB-533, MB-536 through MB-905, Spares for All
23	No Control Lock Installed at Time of Delivery	M-1, M-2, M-4 through M-554
23	169-590016	M-3, M-555 through M-1284
23	169-590016-9	M-1285 through M-1378, M-1383, M-1386
23	169-590016-15	M-1379 through M-1382, M-1384, M-1385, M-1387 through M-2392; Spares for All
24	169-590016	MA-1 through MA-363
24	169-590016-9	MA-364 through MA-368; MC-2 through MC-106, MC-108, MC-109, MC-110, MC-112
24	169-590016-15	MC-107, MC-111, MC-113 through MC-795; Spares for All
33	35-590127	CD-1 through CD-387
33	35-590128-1	CD-388 through CD-1304; CE-1 through CE-544, CE-547; CJ-1 through CJ-85
33	36-590013-1	CE-545, CE-546, CE-548 through CE-1791; CJ-86 through CJ-179
35	35-524190-3	D-1 through D-4865
35	35-590127-1	D-4866 through D-6841
35	35-590128-1	D-6842 through D-9704
35	36-590013-1	D-9705 through D-10403
36	35-590128-1	E-1 through E-618
36	36-590013-1	E-619 through E-1945, E-1947 through E-2103, E-2105 through E-2110
36	106-590013-19	E-1946, E-2104, E-2111 through E-2695

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MODEL (SERIES)	FLIGHT CONTROL GUST LOCK P/N	APPLICABLE SERIALS
36	106-590013-51	E-2696 and After and Spares for the P/N 106-590013-19 Flight Control Gust Lock
A36TC, B36TC	35-590013-1	EA-1 through EA-319, EA-321 through EA-388
A36TC, B36TC	106-590013-19	EA-320, EA-389 through EA-530
A36TC, B36TC	106-590013-51	EA-531 and after and spares for the P/N 106-590013-19 Flight Control Gust Lock
A45 (T-34A, B-45)	45-524071	G-7 through G-306; CG-1 through CG-319; AG-1 through AG-75; JG-1 through JG-50; 34-1 through 34-125
D45 (T34B)	45-526026	BG-1 through BG-423
T-34C (T-34C-1, 34C)	104-524025-17	GL-1 through GL-353; GM-1 through GM-142; GP-1 through GP-50
50	50-524257	H-1 through H-11; CH-12 through CH-360; DH-1 through DH-130, DH-132 through DH-143
50	50-524257-17 and 50-521186-21	DH-131, DH-144 through DH-347; EH-1 through EH-70; FH-71 through FH-93, FH-95, FH-96; GH-94, GH-97 through GH-119; HH-120 through HH-149; JH-150 through JH-176; RLH-1 through RLH-95; LH-96 through LH-119
55	95-590011	TC-1 through TC-224
55	95-590031	TC-225 through TC-1436; TE-1 through TE-859; TF-1 through TF-70
55	58-590016-1	TC-1437 through TC-2343; TE-860 through TE-1185
55	58-590016-13	TC-2344 through TC-2430; TE-1186 through TE-1197
55	58-590016-19	TC-2431 through TC-2456; TE-1198 through TE-1201; Spares for All
56TC	95-590031	TG-2 through TG-94
56TC	58-590016-19	Spares for All
58	95-590031	TH-1 through TH-222
58	58-590016-1	TH-223 through TH-1155; TJ-3 through TJ-288; TK-1 through TK-126
58	58-590016-13	TH-1156 through TH-1315; TJ-289 through TJ-381; TK-127 through TK-146
58	58-590016-19	TH-1316 through TH-1388, TH-1390 through TH-1395; TJ-382 through TJ-435, TJ-437 through TJ-443; TK-148 through TK-150; Spares on prior aircraft
58	106-590013-19	TH-1389, TH-1396 through TH-1652; TJ-436, TJ-444 through TJ-497; TK-147, TK-151
58	106-590013-51	TH-1653 and after
60	60-590012	P-4 through P-246
60	60-590012-23	P-247 through P-596; Spares for the P/N 60-590012 Flight Control Gust Lock
76	169-590016-15	ME-1 through ME-388

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MODEL (SERIES)	FLIGHT CONTROL GUST LOCK P/N	APPLICABLE SERIALS
76	169-590016-17	ME-389 through ME-437; Spares for All
77	108-590010-1	WA-1 through WA-312
65, 70, 80, 88	50-590122-1	L-1 through L-6; LC-1 through LC-317; LD-1 through LD-401; LP-1 through LP-26, LP-28, LP-30 through LP-47; LF-7 through LF-76
65, 70, 80, 88	50-590122-31	LB-1 through LB-35; LC-318 through LC-335; LD-402 through LD-511
65-A90	50-590122-29	LS-1 through LS-3; LT-1 and LT-2; LU-1 through LU-16; LM-1 through LM-141
90	50-590122-1	LJ-1 through LJ-113
90	50-590122-210	LJ-114 through LJ-501
90	50-590122-33	LJ-502 through LJ-702; LW-1 through LW-202
90	50-590122-35	LJ-703 through LJ-1146, LJ-1148 through LJ-1151, LJ-1153 through LJ-1157; LL-1 through LL-61; LW-203 and after
90	50-590122-39	LJ-1147, LJ-1152, LJ-1158 and after
90	101-590016-5	LA-2 and after
95	95-590011	TD-2 through TD-545
95	95-590031	TD-546 through TD-721
95	58-590016-19	Spares for All
99, 99A, A99, A99A, B99	50-590122-21	U-1 through U-49, U-51 through U-164
C99	50-590122-37	U-50, U-165 and after
100	50-590122-33	B-1 and after; BE-1 and after
200	101-590016-5	BB-2 through BB-1265; BL-1 through BL-112, BL-118 through BL-126; BT-1 through BT-31; BN-1 through BN-4
200	101-590016-7	BB-1266 through BB-1324; BT-32, BT-33; BL-127 through BL-132
200	101-590016-9	BB-1325 and after; BT-34 and after; BL-133 and after; BN-5 and after
Military King Air Airplanes	101-590016-5, -7, or -9	BJ-, BC-, BD-, BP-, FC-, GR-, FE-, BL-, BV-, BU-, BW-, FG- Serials
300/300LW	101-590016-5	FA-1 through FA-114
300/300LW	101-590016-7	FA-115 and after; FF-1 through FF-19
B300	101-590016-9	FL-1 and after; FM-1 and after; FN-1 and after
1900, 1900C	101-590016-5	UA-3; UB-1 through UB-74; UC-1 through UC-174, UD-1 through UD-6
1900D	101-590016-7	UE-1 through UE-17
1900D	101-590016-13	UE-18 and after
2000	122-590011-21	NC-4 and after

Raytheon Aircraft Company expressly reserves the right to supersede, cancel and/or declare obsolete, without prior notice, any parts or publications that may be referenced in this Service Bulletin.



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### D. Spares

Refer to the Flight Control Gust Lock Table in Section 2.C. to determine the appropriate part number control lock for your airplane.

### E. Reidentified Parts

None.

### F. Tooling - Price and Availability

Not applicable.

## 3. Accomplishment Instructions

This Service Bulletin shall be accomplished as follows:

### NOTE

Should any difficulty be encountered in accomplishing this Service Bulletin, contact Raytheon Aircraft Company at 1-800-429-5372 or 316-676-3140 for commercial aircraft, and appropriate headquarters for military aircraft.

### A. Airplane

#### **WARNING**

Observe all Warnings and Cautions contained in the aircraft manuals referred to in this Service Bulletin.

Whenever any part of this system is dismantled, adjusted, repaired or renewed, detailed investigation must be made on completion to make sure that distortion, tools, rags or any other loose articles or foreign matter that could impede the free movement and safe operation of the system are not present, and that the systems and installations in the work area are clean.

#### **WARNING**

The flight control gust locks provided by Raytheon Aircraft Company for its products are in compliance with federal requirements to provide an unmistakable warning to the pilot when the lock is engaged.

#### **WARNING**

When necessary or desirable to use flight control gust locks, use only the flight control gust lock assembly specified by Raytheon Aircraft Company in this Service Bulletin for that particular airplane.

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**WARNING**

**When a flight control gust lock assembly is used, the lock must be correctly and fully installed, including any rudder pedal locks and throttle control locks.**

- (1) Refer to Section 2.C. of this Service Bulletin and inspect the existing flight control gust lock to determine if it is the correct part number for the airplane.
  - (a) If the part number of the existing flight control gust lock is the correct one for the airplane, proceed to Step (2).
  - (b) If the part number of the existing flight control gust lock is not the correct one for the airplane, remove it from the airplane. The RAC approved flight control gust lock may be ordered through a Raytheon Aircraft Authorized Service Center or RAPID, in accordance with Section 2.C. of this Service Bulletin.
- (2) The following service publication documents were issued on the subject of Flight Control Gust Locks previously. Please review the list below to determine if any of these documents are applicable to your airplane.

Date of Issue	Document	Subject/Title	Models Affected
Jan 1972	Safety Communique #1	CAUTION: Removal of Control Locks prior to Takeoff	All Models
Jun 1974	Class II Service Instruction No.0660-155	Repositioning of the Lock Pin Hole in Control Column	33, 35, 36
Jun 1974	Class II Service Instruction No. 0659-155	Relocation of the Gust Lock Pin Hole and Installation of Improved Gust Lock	55, 56TC, 58, 95
Feb 1977	Class II Service Instruction No. 0887-155	Repositioning of the Lock Pin Hole in the Control Column	65, 70, 80, 88, 90, 99, 100
Apr 1980	Class II Service Instruction No. 1136	Provision of a new Control Lock Assembly	76
Sep 1995	Mandatory Service Bulletin No. 2527	Modification of Existing Gust Lock and Provision of two Improved Gust Locks	33, 35, 36
Nov 1998	Mandatory Service Bulletin No. 27-3205	Relocation of Gust Lock Pin Hole and Provision of new Gust Lock	T-42A, 55, 56, 58, 95

- (3) Review the above documents applicable to your airplane as well as the airplane logbook to determine if your airplane is in compliance. Accomplish any applicable Service Bulletins or Service Instructions that have not been complied with previously.

**NOTE**

Copies of these documents may be obtained through the Raytheon Electronic Publications System (REPS) or from an authorized dealer.

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### **B. Spares**

Not applicable.

### **C. Record of Compliance**

Upon completion of this Service Bulletin, make an appropriate maintenance record entry.